



Quality Assurance and Quality Management

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Production

Quality Control

Quality Assurance
Technical
Services/Validation Dept

Regulatory Affairs

Medical Affairs
Training & Development

Research and
Development/
New Product Development

Administration

Human Resources

1-Marketing & Sales
2-International
Marketing/Export

Business Development

Supply Chain
1-Material Purchase/Import
2- Ware House
3-Distribution/Commercial
Dept
4-Production planning

Engineering

Quality assurance and quality management concepts

Quality Assurance

Quality Control

GMP

- Quality should be built into the product and testing alone cannot be relied onto ensure product quality.



- ◎ Quality management is the act of overseeing all activities and tasks that must be accomplished to maintain a desired level of excellence.
- ◎ This includes the **determination** of a quality policy, creating and implementing quality **planning** and assurance, and quality control and quality improvement

QUALITY RELATIONSHIPS

Quality Management



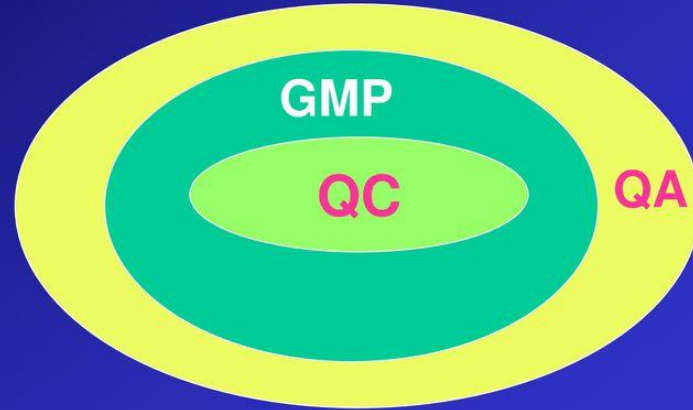
Quality Assurance



GMP



Quality Control



Umbrella of Quality



Quality management system

All organizational processes that ensure quality

Quality assurance

All the planned activities that can be demonstrated to provide confidence that a product or service will fulfill requirements for quality

Quality control

The inspection of implemented techniques and activities to ensure they are fulfilling requirements for quality





Quality Assurance

Quality assurance (QA) is a way of preventing mistakes and defects in manufactured products and avoiding problems when delivering products or services to customers.

According to WHO, quality assurance is a wide-ranging concept covering **all matters** that individually or collectively **influence the quality** of a product. It is totality of the arrangement made with the object of ensuring that pharmaceutical products are of quality required for their intended use.

- ◎ Q.A deals with **all matters** related to **quality** of product.
- ◎ Quality of the medicine /product must meet the requirements of the intended use or as an required by the **ultimate/end user**.
- ◎ It is wide ranging concept covering many aspects which are outside the scope of Q.C./GMP etc.
- ◎ It is **sum total of organized arrangement** made for producing a quality product.

Quality =



A pharmaceutical product which meets following 5 characteristics can be accepted as a quality product.

- ✓ Identity
- ✓ Strength
- ✓ Safety
- ✓ Purity
- ✓ Efficacy

Identity

- Name and content
- If you call name of the product it will refer to a specific product only containing specific ingredients.

Issues:

- ❖ **Product with same name but different formulations.**



- ❖ Product with same name but different API



Therefore product identity may be referred as:

Name of the product

Type of formulation

Name and quantity of API in a unit dose.

Strength

- Strength of pharmaceutical unit dose.
- “ each tablet contains 500 mg paracetamol”

Safety

⊙ i.e. safety of the ultimate user or patient.

When a patient takes drug, he may experience any one of the following:

1. He gets no desired effect.
2. He gets partial desired effect
3. He gets unexpected, undesired effect (unknown side effects)
4. He gets expected undesired effect (known side effects)
5. He gets desired effect.

A product which gives both 4th and 5th or only 5th effect may be considered as safe product.

Purity

- ◎ Product is free from any cross contamination..



Wide ranging concept??

- Pre production activities: procurement of materials, storage etc.
- Production and Q.C activities.
- Post production activities: distribution and storage
- Also activities carried out and all decision taken by people at various levels and various times which have effect on the quality of product.



Ultimate User??

Ailing person/Patient

Interests of user:

- ❑ Effective medicine/ reliability of results
- ❑ Reasonable price
- ❑ Easy availability.



Sum total of organized efforts??

All efforts should have contribution to the quality of product.

No duplication of effort.

Activities should be value adding and not cost adding.

Activities of QA

- ◎ Products are designed and developed taking into account GMP, GLP, GCP etc.
- ◎ SOP should be maintained.
- ◎ Calibrations and validations to be carried out time to time.
- ◎ Finished products are correctly processed and checked.
- ◎ Products not to be sold or supplied before certification.
- ◎ Self inspection/Quality audit

Responsibilities of QA dept.

- ⦿ Ensuring quality policies adopted by the industry are followed.
- ⦿ Products meets all the specifications and GMP are followed.
- ⦿ Audits



- GMP is a part of Quality Assurance which ensures that products are consistently produced and controlled to the quality standards appropriate to their intended use and as required by marketing authorisation.

- ⊙ GMP is a part of Q.A
- ⊙ Main function is to produce quality products consistently
- ⊙ GMP must deal with both production and Q.C related issues

Activities of GMP

- ⊙ All manufacturing process be clearly defined.
- ⊙ Critical steps of manufacturing process and any significant changes made to the process validated.
- ⊙ All necessary facilities to be provided.
- ⊙ Training of operators
- ⊙ Records to be maintained
- ⊙ Proper storage and distribution
- ⊙ System to recall any batch as and when required.

Quality control

Definition

- Q.C is a part of GMP concerned with sampling, specifications, testing with the organization, documentation and release procedures which ensure that necessary and relevant test are actually carried out and that **materials** are neither released for use nor **products** release for sale or supply.

- QC labs
- Sampling
- Retained samples
- Records
- Validation

Q. C labs

- Chemical testing laboratory
- Instrumental Analysis lab
- Microbiology and toxicology lab
- Provision for retained samples
- Documentation room
- Books
- Trained personnel
- SOP's

Sampling

Sampling area

Sampling of sterile products

Sampling procedure

Reference samples

Sampling of I.P.Q.C materials

Sampling of bulk finished and packed materials.

- ◎ Sampling area

Separate sampling area

Poisons/explosives

Packaging material

- ◎ Sampling of sterile pdts

Aseptic area

Sterile equipments

- ◎ Sampling procedure

Representative samples

Containers to be marked

Clean equipment

Containers to be opened, sampled, and resealed to prevent contamination

Sample a component from the top, middle, and bottom of its container

* Not to be composited

Containers should bear

Name of material

Batch/lot no.

Number of container from which sample has been taken

Sign of person

Date

Containers from which samples have been taken should be marked.

- ◎ Reference samples:

Sm/fp which can be stored for future analysis if the need arises during shelf life of the batch concerned.

- ◎ Retained samples:

Samples collected from batch for referring packing style, batch no., mfg date, exp date, patient leaflets or other info.

- In some cases, retained samples may be skipped.

Each lot of every API to be stored in q.s. to carry out all tests to be retained for 3 months after date of expiry of last batch produced from that active ing.

Samples of finished formulations to be stored in same/simulated containers in which drug has been actually marketed.

- As per WHO

Retained samples: 1 year after expiry date

FP final packaging

If exceptionally large packages: smaller samples may be stored.

API samples should be retained for 1 year beyond expiry.

Other : minimum of 2 years

Size of retention samples: permit atleast 2 full examinations.

◎ Sampling of IPQC materials:

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Monitor the progress of manufacturing process

If necessary, adaptation of manufacturing processes to ensure that the product confirms to its specifications.

Control of equipment

Control of env.

Performed
during a processing step
or
After end of process

“ identify and follow all the changes that may occur
during applied technological procedures.

Thank you